PAVIOV, N.N., kand. tekhn. nauk, dotsent; ARSUZOV, G.A., prof., doktor tekhn. nauk

Effect of chromium and aluminum salts on the properties of mixed polyamides. Nauch. trudy NTILP nc.28:51-60 '63.

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(MIRA 17:11)

l. Kafedra neorganicheskoy i analiticheskoy khimii Meskovskogo tekhnologicheskogo instituta legkoy premyshlemosti.

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PAVLOV, N.N.; ARBUZOV, G.A.; PAVLOV, S.A.; YAO DE-IN [Yao Te-ying]

Action of chromium and aluminum salts on mixed polyamides. Vysokom. soed. 5 no.10:1558-1561 0 '63. (MIRA 17:1)

1. Moskovskiy tekhnologicheskiy institut legkoy promyshlennosti.

s/0138/64/000/005/0025/0028

ACCESSION NR: AP4038908

AUTHORS: Kuznetsov, A. R.; Pavlov, N. N.; Arbuzov, G. A.

TITLE: The modifying effect of barium and chromium salts on the properties of carboxyl containing latex films

SOUFCE: Kauchuk i rezina, no. 5, 1964, 25-28

TOPIC TAGS: latex film, carboxyl, barium, chromium, barium chromium fixation, tannod latex film, physicomechanical film property, latex SKS 30 1

ABSTRACT: Investigation of latex SKS-30-1 containing 20% solids and 4.23% free methacrylic acid was conducted. Films of this material were prepared in special mediaciyile actu was communicated impregnated with aqueous solutions of BaCl2 or CrCl3 and with a mixture of these salts in various proportions. The tissue was subsequently dried by a fan and an infrared lamp. Later was poured into the molds to form layers of the desired thickness and was allowed to react for 90 seconds with the salts from the tissue lining. Next, the films were placed for one day on filter paper and heated for 50 minutes at 1400. The water treatment of the

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ASSOCIATION: Monko	vskiy tekhnologicheskiy institut legkoy promy*	ahlammasta (Massassa
Technological Insti	tute of Light Industry)	arrammaci (woacom
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PAVIOV, N.N., inzh.; ARBUZOV, G.A., doktor tekhn.nauk, prof.

Modification of polyamide with chromium compounds. Report No.5: Study of the quantitative relations manifested in the course of irreversible bonding of chromium compounds with polyamide. Izv. vys. ucheb.zav.; tekh.leg.prom. no.6:55-63 160. (MIRA 14:1)

1. Moskovskiy tekhnologicheskiy institut legkoy promyshlennosti. Rekomendovana kafedroy tekhnologii iskusstvennoy kozhi.

(Chromium compounds) (Polyamides)

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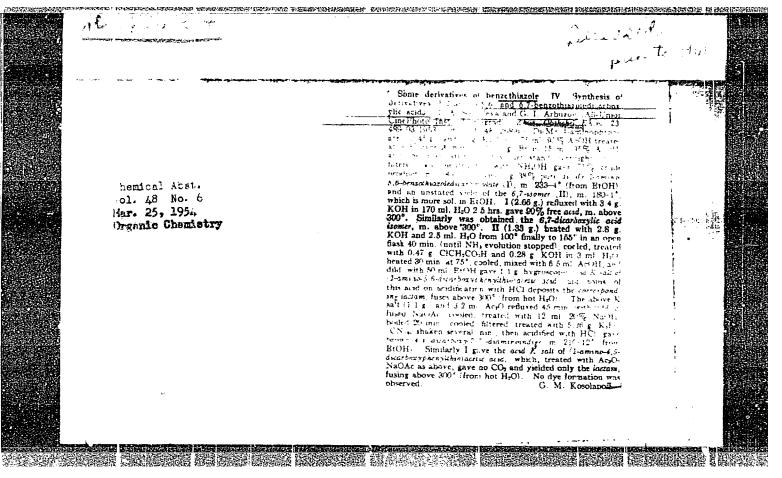
PAVLOV, N.N., inzh.; ARBUZOV, G.G., doktor tekhn.nauk, prof.

Polyamide modification with chromium compounds. Report No.3:

Mechanical properties of polyamide in the presence of succinic

complexes of chromium. Izv.vys.ucheb.zav.; tekh.leg.prom. no.3: 31-39 '60. (MIRA 13:8)

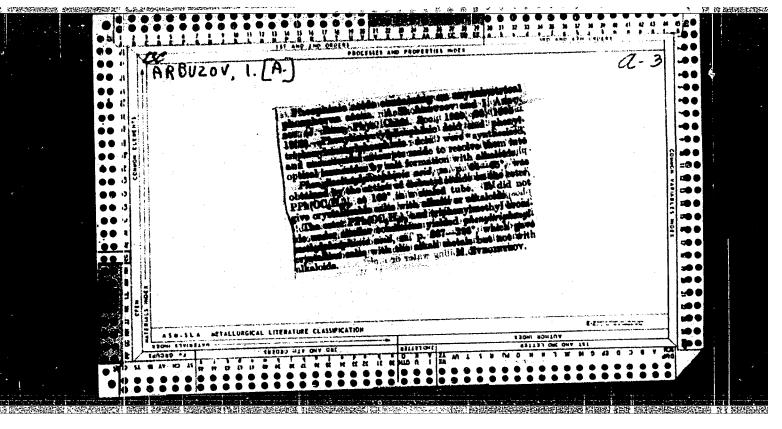
1. Moskovskiy tekhnologicheskiy institut legkov promyshlennosti. Rekomendovana kafedrov tekhnologii iskusstvennov kozhi.
(Polyamides) (Chromium compounds)

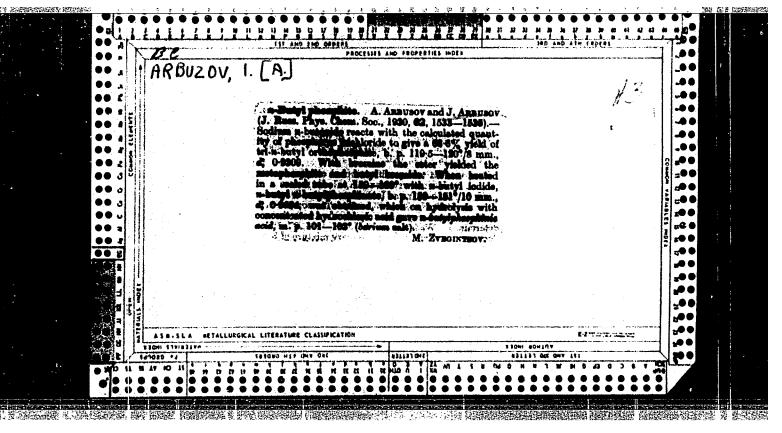


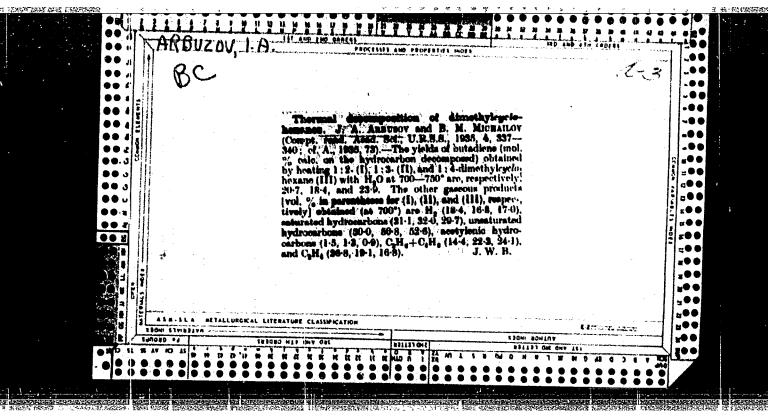
ARBUZOV, G.N.; LEBEDEV, S.G., red.; GAL'CHEVSKAYA, F.A., red.

[Mechanization in sericulture] Mekhanizatsiia v shelkovodstve. Tashkent, Gosizdat UzSSR, 1964. 61 p.

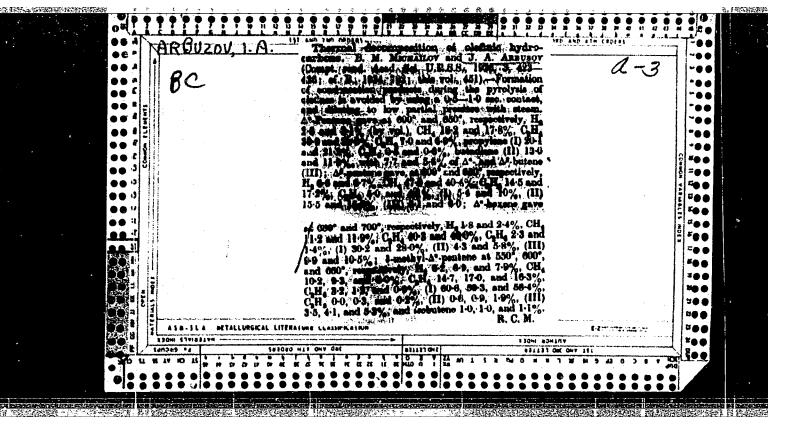
(MIRA 17:11)

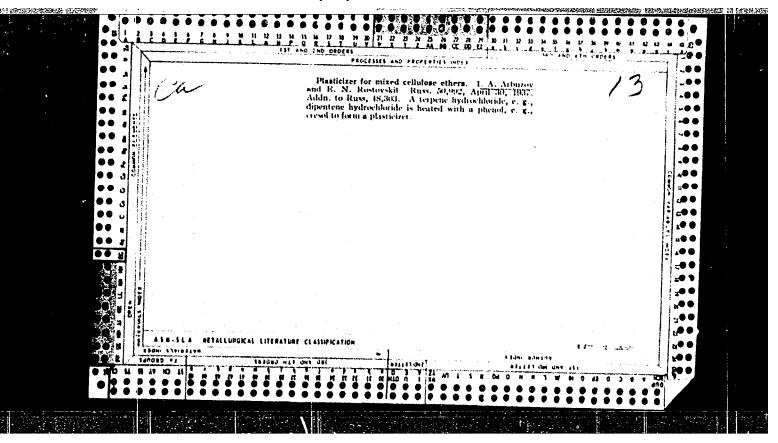




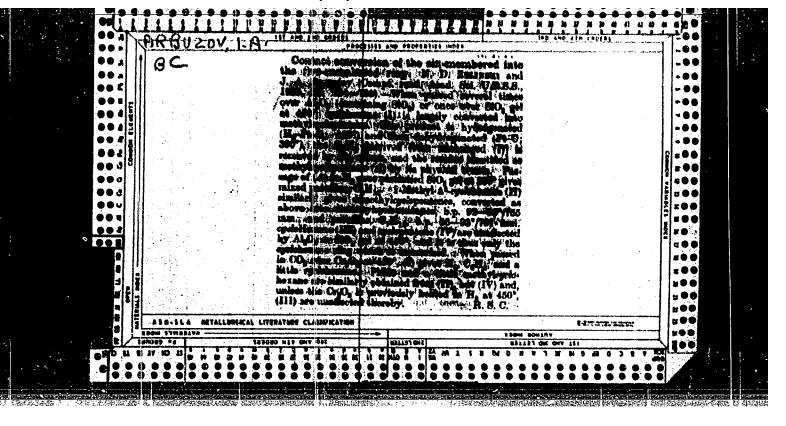


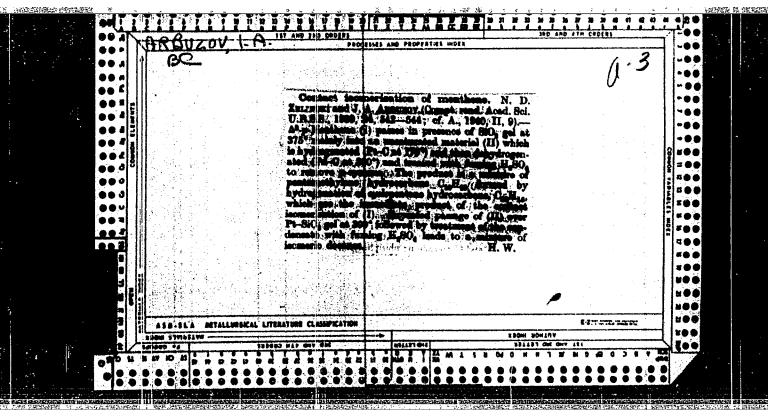
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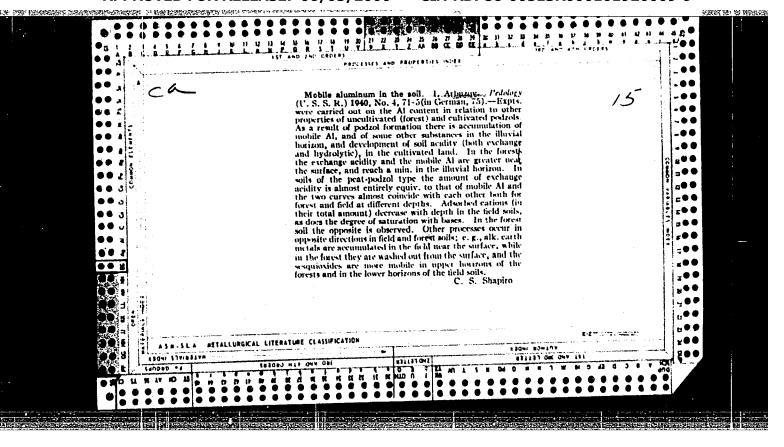




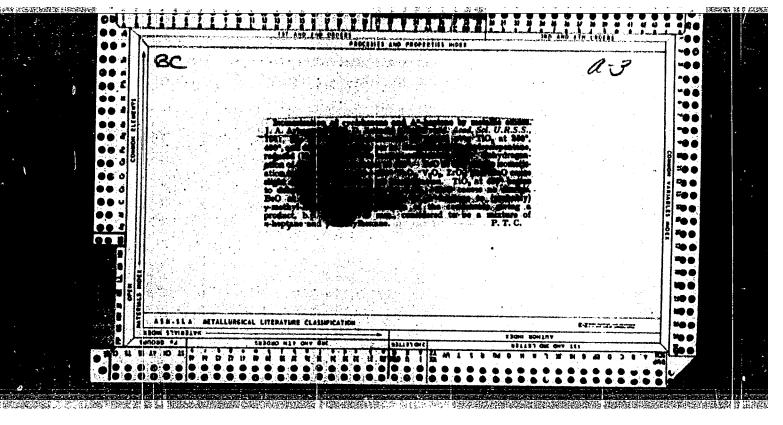
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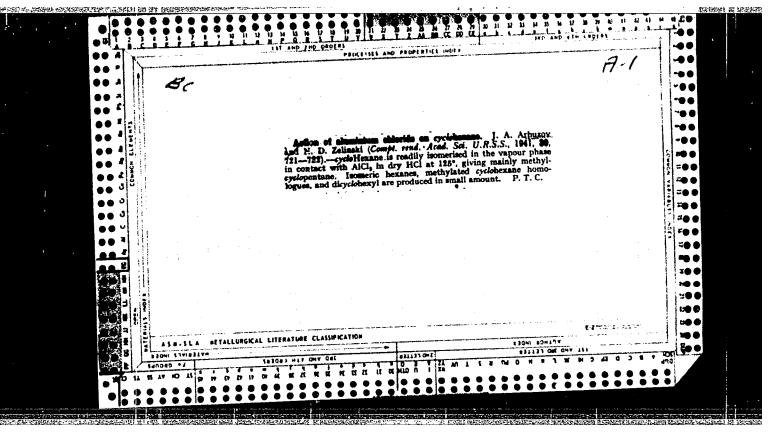




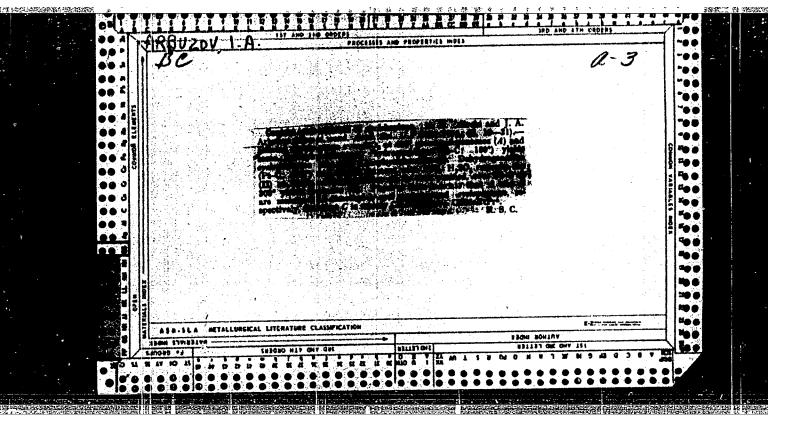


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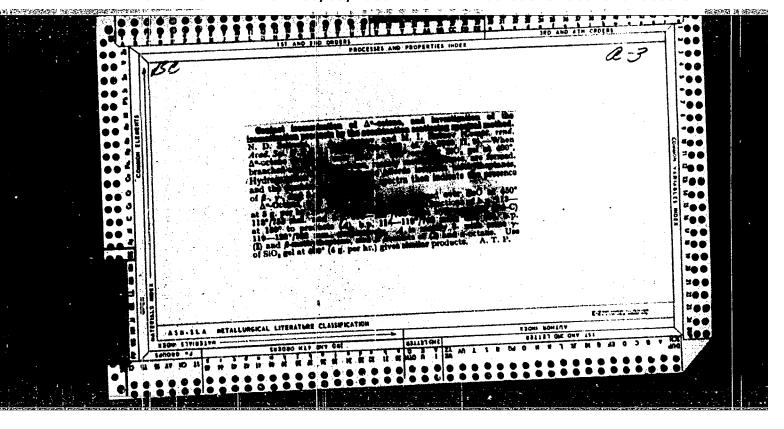


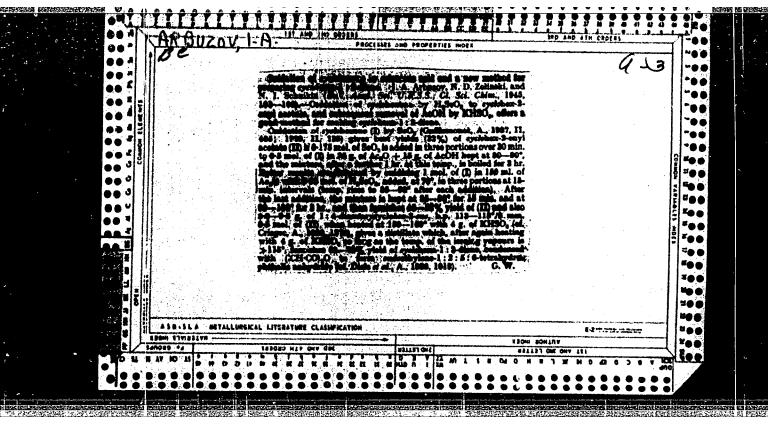


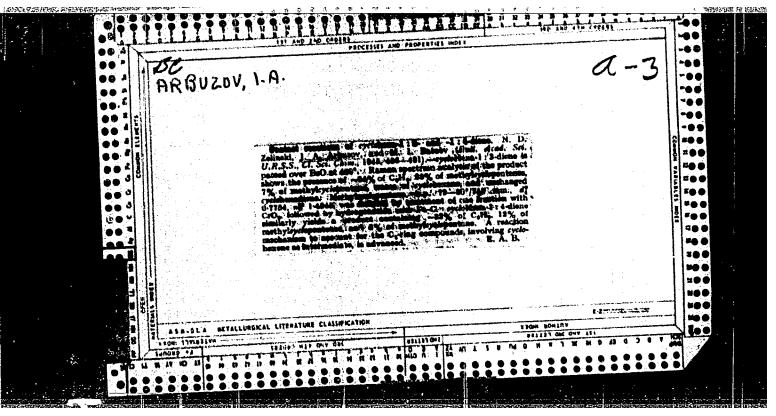
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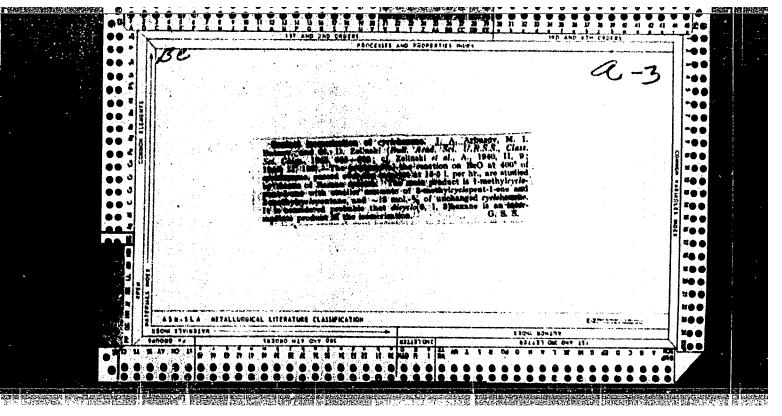


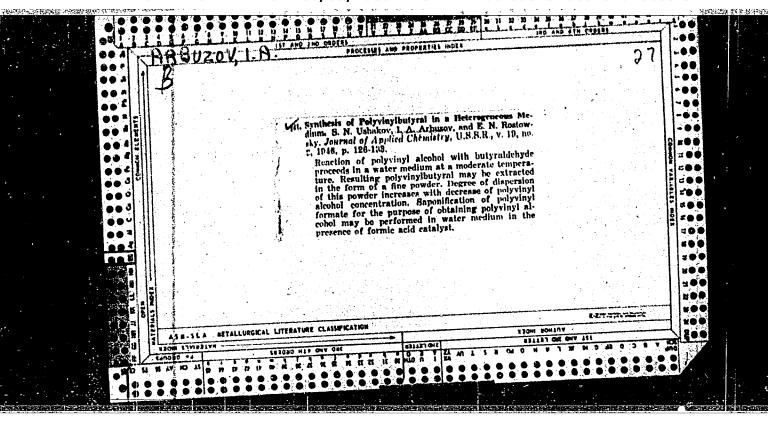
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SULTANOV, K.; ARBUZOV, I.A.

Polymerization of divinyl acetals under the effect of ionic catalysts. Uzb. khim. zhur. 7 no.2:57-61 '63. (MIRA 16:8)

1. Institut khimii polimerov AN UzSSR. (Butafiene) (Polymerization) (Catalysts)

ARBUZOV, I. N.

Tree Planting

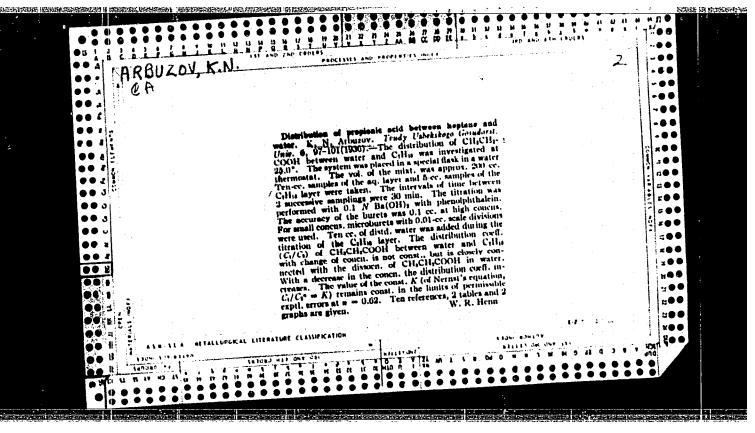
Operating tree planting machines SLCH-1. Les. khoz. 5 no. 3(42), 1952

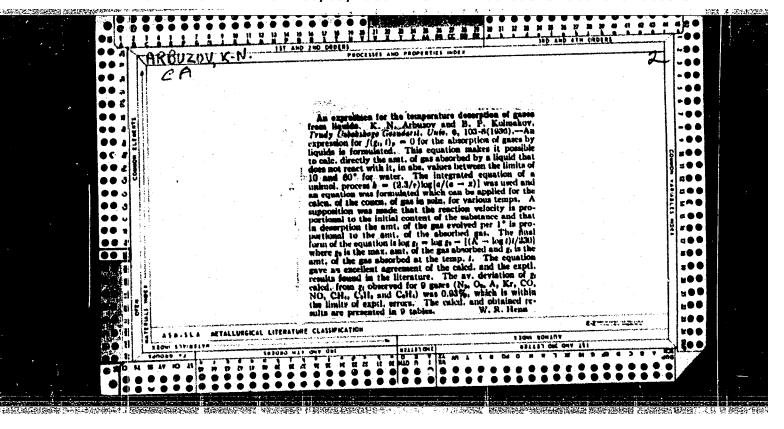
Monthly List of Russian Accessions, Library of Congress, July 1952. Unclassified.

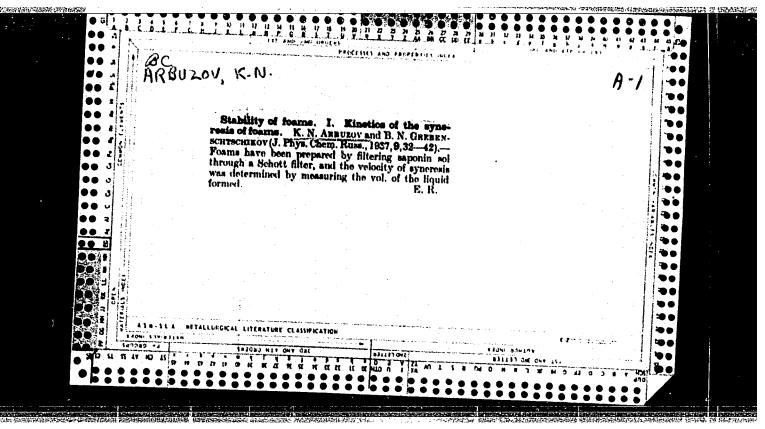
KOZLIKOV, M.F., kand. tekhn. nauk; SMIRNOV, A.I., kand. tekhn. nauk; ARBUZOV, I.P., inzh.

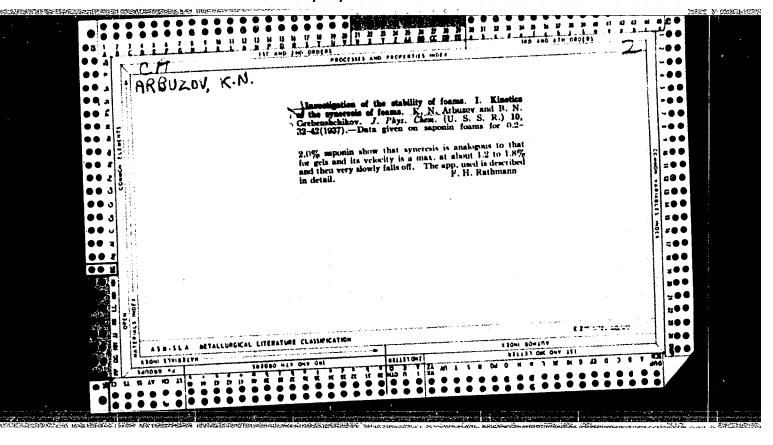
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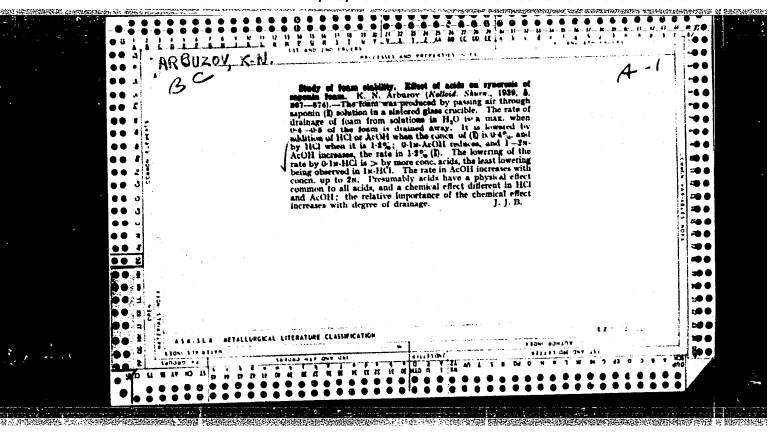
1. Azovo-Chernomorskiy institut mekhanizatsii sel¹skogo khozyaystva.

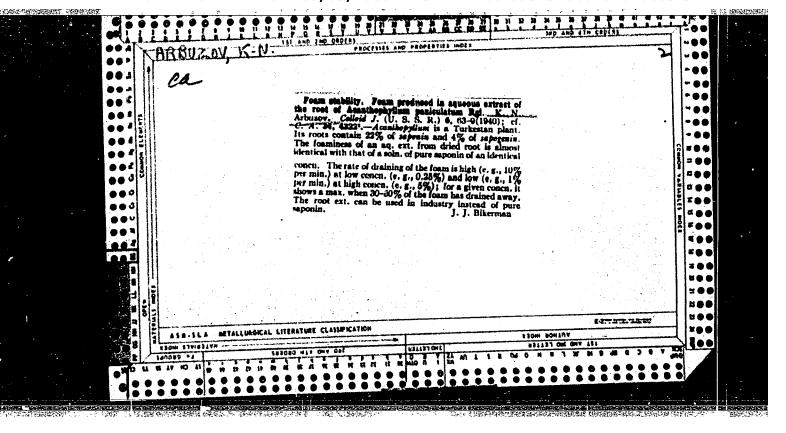












ARBUZOV, K.N., dots.; PAYHEKOVA, Z.K., assistent; KUDRINA, N.I., assistent

Extracting saponin from plants found in Uzbekistan. Nauch. trudy
Samark. inet. sov. torg. 8:261-266 '57. (MIRA 12:7)

(Saponin)

POLYAKOV, A.A., prof.; CHEPUROV, K.P., prof.; ARBUZGY, K.N., dotsent; TRZHETSKAYA, T.A., mladshiy nauchnyy sotrudnik

Disinfecting seeds with nitrogen dioxide. Zashch. rast. ot vred. i bol. 5 no.4:38-39 Ap \*60. (MIRA 13:9) (Seeds--Disinfection) (Nitrogen oxides)

APPROVED FOR RELEASE: 06/05/2000 CIA-RDP86-00513R000101920009-9"

POLYAKOV, A.A.; TRZHETBETSKAYA, T.A.; AREUZOV, K.N.; CHEPUROV, K.P.;
KUDRINA, N.I.

Bacteripidal effect of nitrogen dioxide on the saprophytic
and pathogenic microflora. Trudy Uz.nauch.-issl.inst.vet.
14:85-89 '61.

(Bactericides) (Nitrogen oxides)

(Nitrogen oxides)

POLYAKOV, A.A.; TRZHETSETSKAYA, T.A. [Trahetsets'ka, T.A.]; ARBUZOV, K.N.; AKHUMOVA, A.A.; CHEPUROV, K.P.

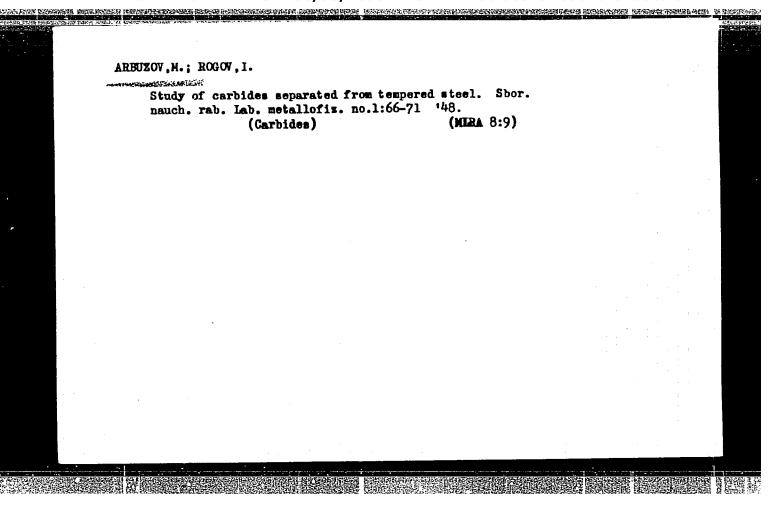
Bactericidal action of nitrogen dioxids on the vegetative and sporous forms of Pac. anthracis. Mikrobiol. zhur. 24 no.6: 43-45 '62.

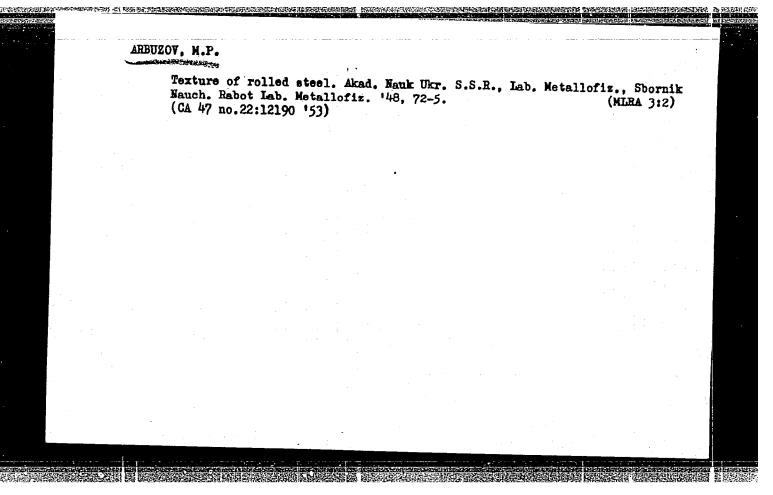
l. Poltavskiy sel'skokhozywystvennyy institut, kafedra mikro-biologii.

ARBUZOV, Yu.N.; ARBUZOV, L.S.; GIDALEVICH, B.A; POPOV, V.S., red.; NATŠIK, P.T., red.; YAITSKIY, G.G., red.; KOMENDANT, K.P., red.

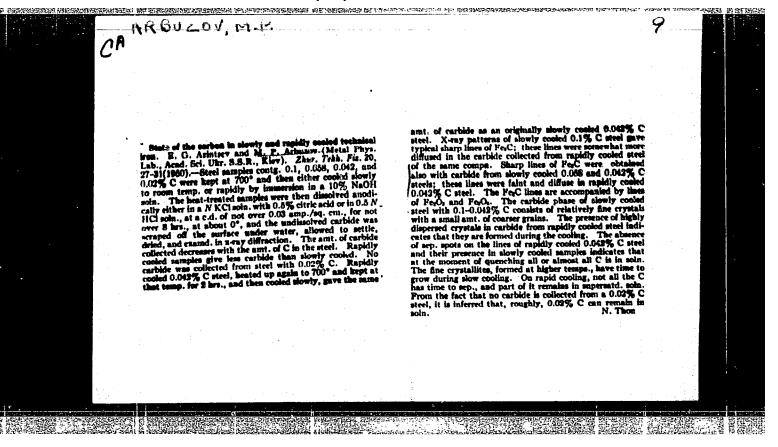
[Building materials of Kherson Province; mineral raw material base] Stroitel'nye materialy Khersonskoi oblasti; mineral'no-syr'evaia baza. Kiev, Gosstroiizdat USSR, 1964. 102 p. (MIRA 17:9)

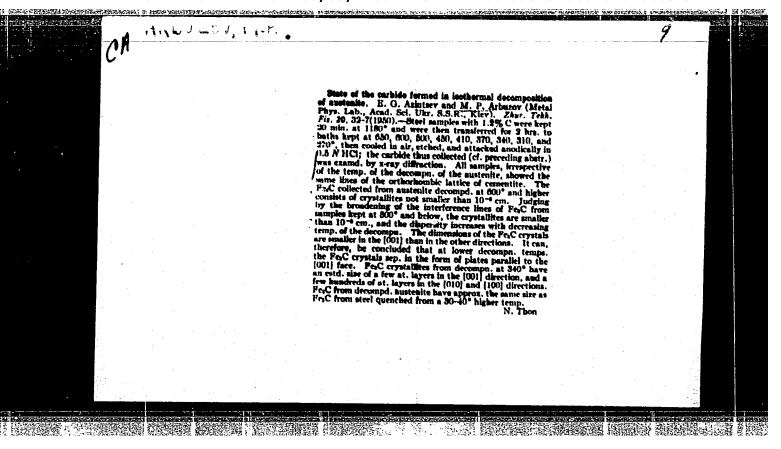
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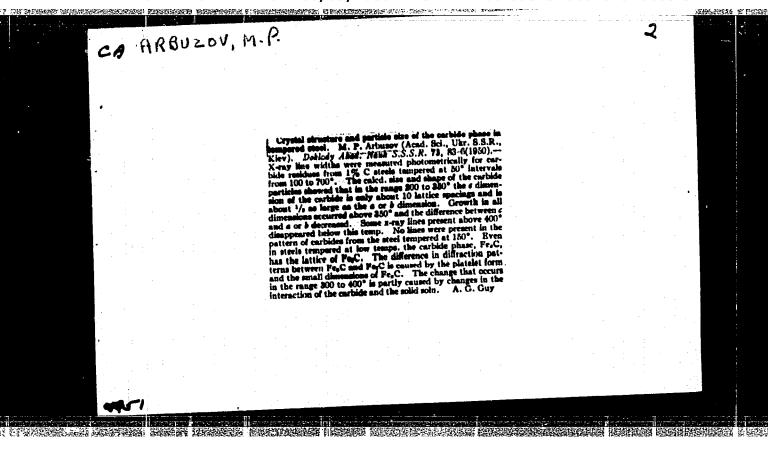


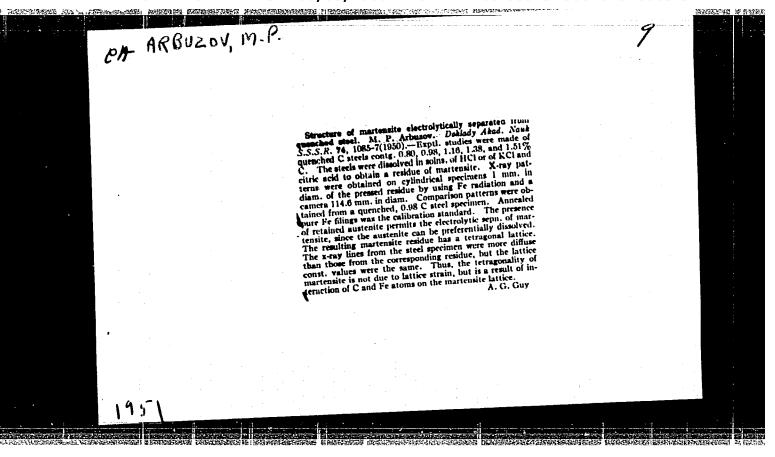


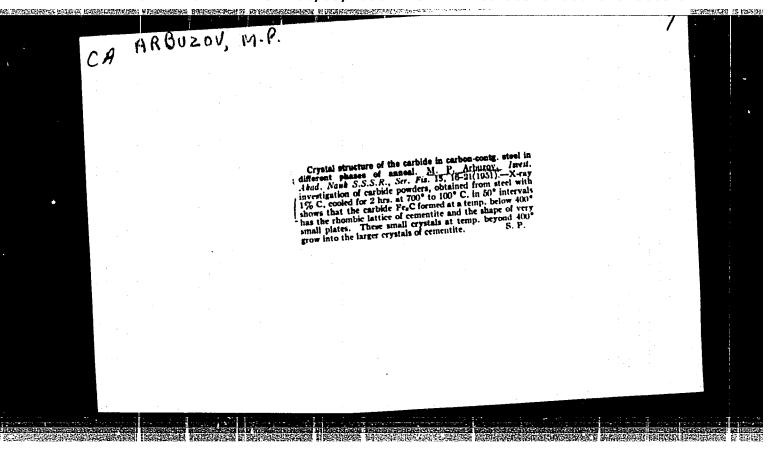
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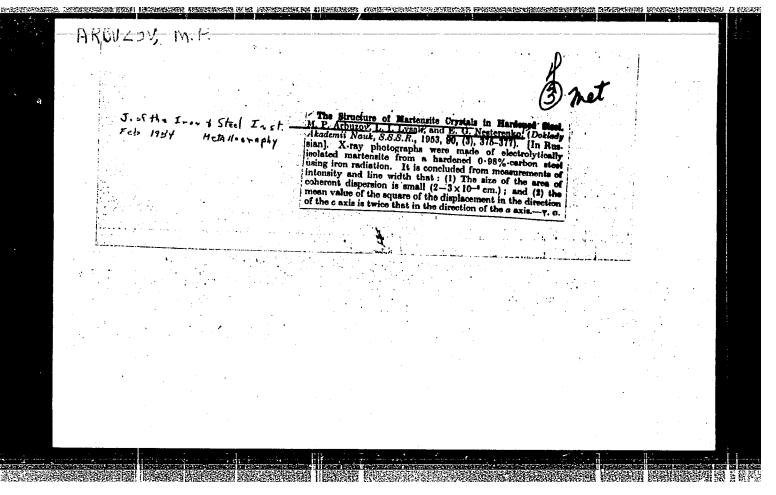












Name: ARBUZOV Moisey Petrovich

Dissertation: Physical Nature of the Processes of

Steel Tempering

Degree: Doc Phys-Math Sci

Affiliation: Inst of Metal Physics, Acad Sci UkSSR

Defense Date, Place: 2 Apr 55, Council of Inst of Physics and Mathematics, Acad Sci UkSSR

Certification Date: 1 Dec 56

Source: BMVO 6/57

# ARBUZOV, M. P.

"On the Conditions of Equilibrium Between the Separted and the Initial Phases"

An article in the book "Questions on the Physics of Metals and Metal Science," AS Ukr. SSR Kiev, 1955. 151 pp

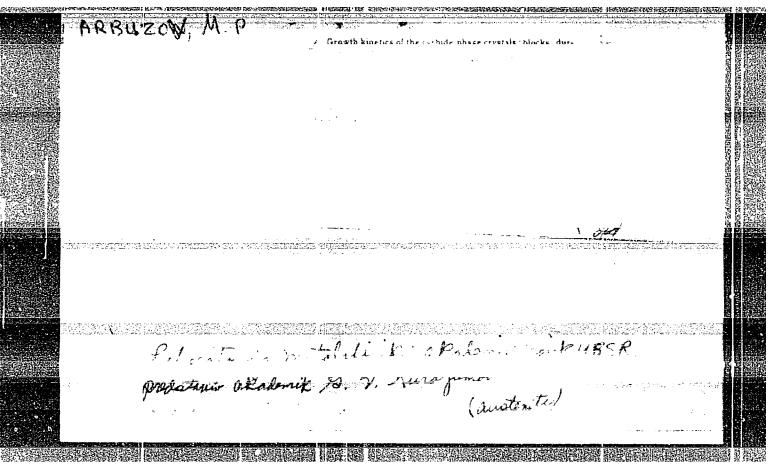
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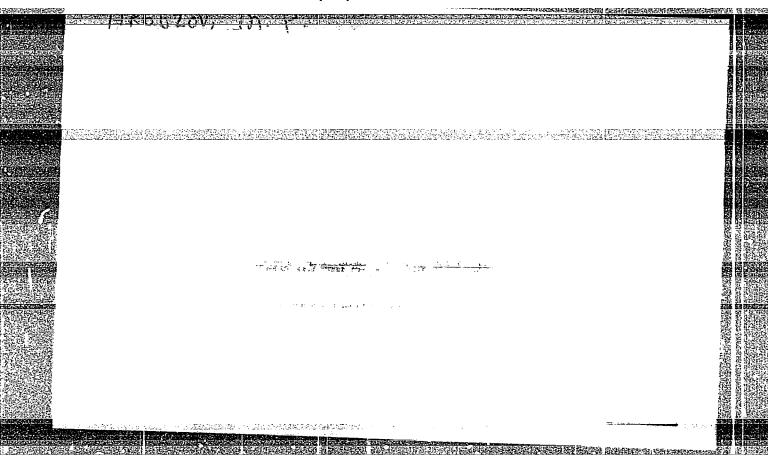
#### ARBUZOV, M. P.

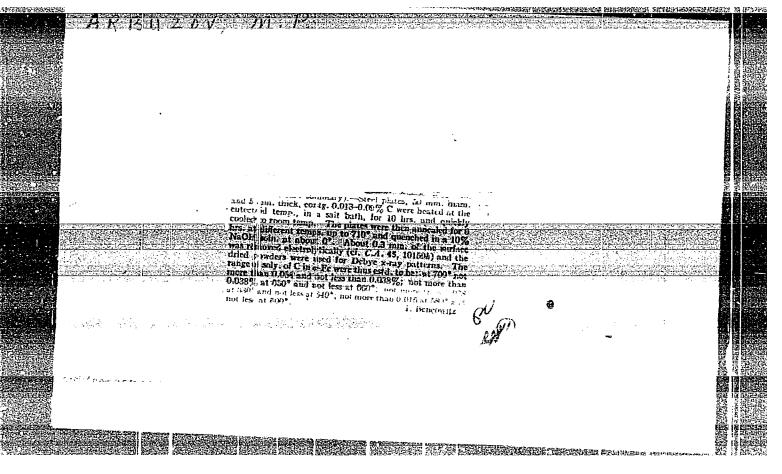
"Kinetics of the Growth of Carbide Phase Crystals During Isothermic Tempering"

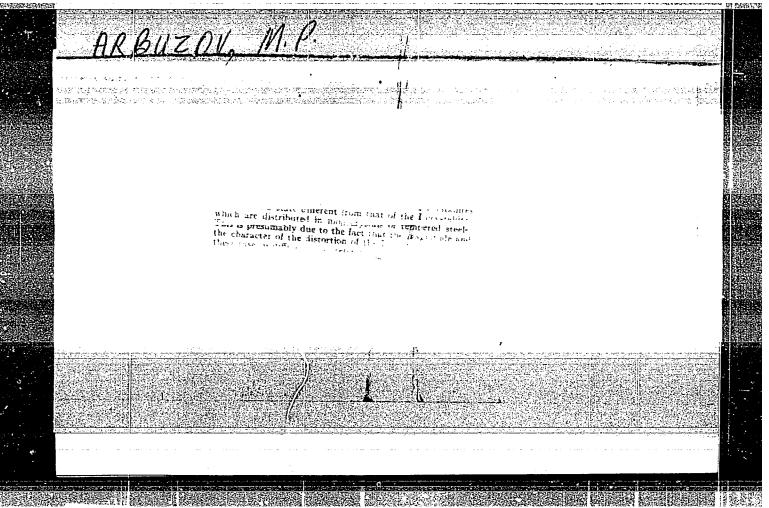
An article in the book "Questions on the Physics of Metals and Metal Science" As Ukr. SSR, Kiev, 1955, 151 pp.

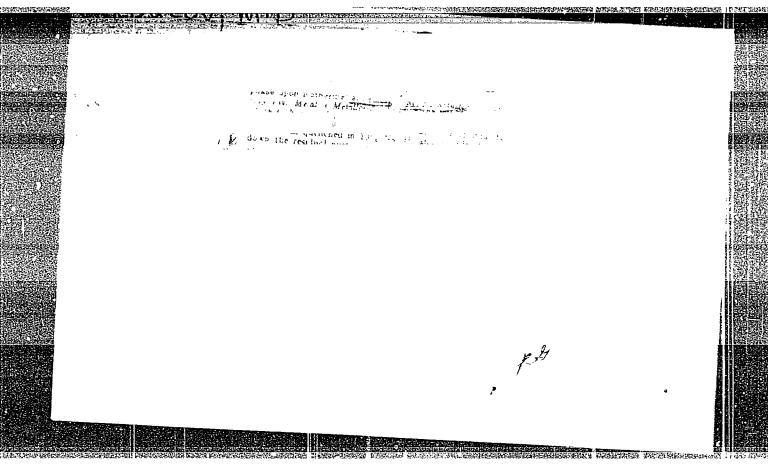
So: Sum No. 1102, 19 Oct 56











SOV/126-6-6-15/25

AUTHORS: Arbuzov, M. P. and Krulikovskaya, M. P.

TITLE: Influence of Chromium on the Hardening and Softening of Nickel (Vliyaniye khroma na uprochneniye i razuprochneniye nikelya)

PERIODICAL: Fizika metallov i metallovedeniye, 1958, Vol 6, Nr 6, pp 1070-1076 (USSR)

ABSTRACT: In the work described in the paper, changes are studied in the fine crystalline structure (magnitude of Type II distortions,  $\Delta a/a$ , dimensions of the mosaic blocks, D) and in the hardness  $H_R$  of nickel-chromium alloys in the hard-

ened state and in the process of softening during heating. Four Ni-Cr alloys with chromium concentrations of 3.87.7.65, 14.43 and 18.90% were investigated. The work-hardened state was produced in the specimens by 80% reduction in a press. The softening was produced by heating in a salt bath to 400-850°C and maintaining at the appropriate temperatures for one hour. After heating, the specimens were cooled in air. X-ray diffraction patterns were distinct; details of their evaluation are described in the paper. In Fig.2, the curves are graphed Card 1/4° the changes, as a function of the heating temperature, in

Influence of Chromium on the Hardening and Softening of Nickel

magnitude of the following: Type II distortions,  $\Delta a/a$ ; dimensions of the block, D and the hardness  $\hat{H}_R$  of the

hardened allcys; these curves are based on the values entered in the table on p 1071. For an alloy containing 3.87% Cr in the hardened state, the Type II lattice distortions equal 1.85 x 10<sup>-3</sup>; this value is conserved up to 400°C. If the temperature increases further, up to 500°C there will be a slight decrease in Δa/a but above 500°C the Type II lattice distortions will be quickly removed and at about 600°C they will become nearly zero. Up to 400°C, the block dimensions and the Δa/a distortions do not change. Fig.3 shows the curves of the temperature dependence of Δa/a, of D and of the hardness for an alloy containing 7.65% Cr. Figs.4 and 5 contain similar curves for alloys containing 14.43% and 18.90% Cr. respectively. In Fig.6 the temperature dependence of the lattice distortions Δa/a are compared for the investigated alloys and also for pure nickel. In Fig.7 the hardness values of the individual alloys are compared

Card 2/4

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and it can be seen that the changes in these values are

Influence of Chromium on the Hardening and Softening of Nickel

similar to those of  $\Delta a/a$ ; however, the temperature of the beginning of an intensive drop in the hardness and the  $\Delta a/a$  values are not the same. By comparing the dependence of the block dimensions on the heating temperature, it can be seen that the higher the alloying of the alloy, the higher will be the dispersion of the mosaic block for an equal degree of deformation and the higher will be the temperature at which intensive growth begins. The temperature at which intensive growth of the blocks begins coincides with the temperature of the beginning of an intensive drop in hardness. The relations differ somewhat from those stated above for an alloy containing 18.90% Cr. On the basis of the obtained results, the following conclusions are arrived at: the degree of hardning of an alloy during deformation depends on its Cr content, and, to some extent, on its initial structure. The higher the Cr content of the metal, the more intensive will be the hardening of the alloy under otherwise equal conditions. The hardened state of the investigated alloys is characterized

Card 3/4

Influence of Chromium on the Hardening and Softening of Nickel

by high lattice distortions ( $\Delta a/a$ ) and small dimensions of the blocks; the smaller the dimensions of the blocks, the greater will be the hardness of the alloy. No similar relation was detected between the Aa/a distortions and the hardness. Softening of the alloy during heating is accompanied by a decrease in the lattice distortions  $\Delta a/a$  and a growth of the mosaic blocks. The temperature at which an intensive drop in the hardness begins to manifest itself coincides with the temperature of the beginning of intensive growth of the blocks. There are 8 figures, 1 table and 5 Soviet references.

ASSOCIATION: Institut metallofiziki, AN USSR (Institute of Physics of Metals, Academy of Sciences, Ukrainian SSR)

SUBMITTED: June 18, 1957.

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AUTHORS: Arbuzov, M. P.

Krulikovskaya, M.

TITLE 8 Kinetics of the Softening of Nickel-Chromium Alloys (Kinetika razuprochneniya splavov nikeliakhrom)

PERIODICAL: Fizika metallov i metallovedeniye, Vol 7, Nr 3, pp 432-437 (USSR) 1919

ABSTRACT: Arbuzov (Ref.1) carried cut an investigation of the fine crystalline structure and mechanical properties (hardness) of nickel-chromium alloys which had been hardened by deformation, and those which had been softened by heating. The aim of the present work was to study the kinetics of distortion ( \( \Delta \_a/a \) removal, the growth of blocks ( the growth of blocks &D, and the change in hardness of the hardened alloys at

various heating temperatures. The study of the kinetics of distortion removal and block growth on isothermal heating was carried out in accordance with the width of the lines in X-ray photographs obtained for specimens of the alloys investigated. The hardness was tested on a Rockwell machine with a diamond cone at a load of 60 kg. Ni-Cr alloys (with chromium contents of 3.87, 7.65 and 14.43%)

Card 1/5 which had been hardened by compression in a press along one

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66722 SOV/126-7-3-21/44 Kinetics of the Softening of Nickel-Chromium Alloys

axis were studied. Prior to deformation all specimens were heated at 1200°C for two hours. Softening of the first two alloys was carried out at temperatures of 550, 600, 650 and 700°C. The soaking times at these temperatures are indicated in Figs.1, 2 and 3. X-ray pictures of the alloys which had not been softened, as well as of those which had, were obtained from a copper irradiation of K camera with a drum diameter of 150 mm. rotated during exposure. The calculation of the lattice distortion Aa/a and of the block sizes was carried out The specimens were The calculation of the lattice according to the width of the lines (111) and (331). Fig. 1 kinetic curves for the lattice distortion \a/a of the 3.87% chromium alloy for softening temperatures of 550, 600 and 650°C are shown. In Figs.2 and 3 similar curves for 7.65% Cr and 14.43% Cr alloys, respectively, There exists an analogy between the kinetics of change in hardness with mosaic-block growth on isothermal heating of the hardened alloys. This can be seen from a comparison of the isothermal curves for the drop in hardness Card 2/5 and block growth (see Figs. 4 and 5). The results of the

SOV/126-7-3-21/44 Kinetics of the Softening of Nickel-Chromium Alloys

present investigation and the data of Arbuzov's work (Ref.1) clearly point to the fact that the hardening and softening processes in a solid solution are associated with changes in their fine crystalline structure. In Fig.6 the relationships between  $\Delta a/a$  and chromium content in the nickel, which are preserved in the alloy after heating at 650°C for various soaking times, are shown. From the kinetic curves of Figs.1, 2 and 3 the activation energy Ea of lattice distortion removal can be calculated. The authors assumed that the heating time  $\tau$  required for reducing the distortions  $\Delta a/a$  to a certain value changes in relation to heating temperature according to the law

where k is the Boltzmann constant and T the absolute temperature. If  $\tau_1$ ,  $\tau_2$ ,  $\tau_3$ ... are the scaking times Card 3/5 for temperatures  $T_1$ ,  $T_2$ ,  $T_3$ ... then

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Kinetics of the Softening of Nickel-Chromium Alloys

$$Ea = R \frac{\ln \tau_{n} - \ln \tau_{n-1}}{\frac{1}{T_{n}} - \frac{1}{T_{n-1}}}$$
(1)

From the above equation it follows that if  $1/T_1$ ,  $1/T_2$ ,  $1/T_3$  are plotted along the abscissa axis and the logarithms of  $\mathcal{T}_1$ ,  $\mathcal{T}_2$ ,  $\mathcal{T}_3$  along the ordinate, the points corresponding to these coordinates will lie on a straight line. The tangent of the angle of inclination of the straight line will be equal to the magnitude of the activation energy

$$E_a \subseteq R \ tan$$
 (2)

In Fig.7 the dependence of ln \( \tau \) on l/T, found from the kinetic curves of Fig.1 for the 3.87% Cr alloy, is shown. Card 4/5 For the construction of this relationship the heating times

SOV/139-58-6-15/29

AUTHORS: Arbuzov, M.P. and Chuistov, K.V.

TITIE: Change of Fine-Grained (Tonkoy) Crystal Structure in Softened Deformed Copper and in the Alloys Cu-Zn and Cu-Al (Izmeneniye tonkoy kristallicheskoy

struktury pri razuprochnenii deformirovannoy medi i

splavov Cu-Zn i Cu-Al)

PERIODICAL: Izvestiya Vysshikh Uchebnykh Zavedeniy, Fizika, 1958, Nr 6, pp 91-98 (USSR)

ABSTRACT: The experimental material consisted of specimens 10 x 10 x 10 mm, which were hardened by uniaxial compression of 80%. Softening was accomplished by heating in a salt bath at temperatures of 100, 200, 300, 400 and 500°C. Samples were taken from the hardened and softened samples for X-ray examination and Rockwell hardness measurement. The size of the second-order distortions [this expression is not further defined in the paper] and the mean size of the mosaic blocks were derived from the X-ray diagrams and, together with Rockwell hardness, are plotted against temperature

in Fig 1-3. It is concluded (1) that the introduction of

Card 1/2 Al and Zn into Cu leads to an increase both in the

SOV/139-58-6-15/29

Change of Fine-Grained (Tonkoy) Crystal Structure in Softened Deformed Copper and in the Alloys Cu-Zn and Cu-Al

softening temperature and in the hardening of the alloy with compression; (2) the character of the softening is identical in copper and in the alloys Cu-Al and Cu-Zn; (3) the size of the mosaic blocks plays a predominant part in the conservation of hardness on heating. There are 4 figures, 7 tables and 5 Soviet

ASSOCIATION: Kiyevskiy Institut Grazidanskogo Vozdushnogo Flota (Kiyev Institute of the Civil Aviation)

SUBMITTED: 5th April 1958

Card 2/2

ARBUZOV, M.P.; BIL'DZYUKEVICH, I.A.; KEULIKOVSKAYA, M.P.

The hardening and softening of nickel-base alloys. Izv.vys. ucheb.zav.; fiz. no.3:78-63 '59. (MIRA 12:10)

1. Kiyevskiy institut grazhdanskogo vozdushnogo flota i Institut metallofiziki AN USSR. (Nickel alloys)

ARBUZOV, M.P.; CHUISTOV, K.V.

Changes in fine crystal structure during the softening of deformed copper and Cu-Zn and Cu-Al alloys. Izv.vys.ucheb.zav.; fiz. no.6: (MIRA 12:4)

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1. Kiyevskiy institut grazhdanskogo vozdushnogo flota. (Copper alloys--Metallography)

18.1250

AUTHORS: Arbuzov, M. P. and

SOV/126-7-3-22/44

Chernyy, V. G.

TITLE:

Influence of Aluminium and Titanium on the Hardening and Softening of Nichrome-Type Alloys (Vliyaniye alyuminiya i titana na uprochneniye i razuprochneniye splavov tipa nikhrom)

PERIODICAL: Fizika metallov i metallovedeniye, Vol 7, Nr 3, pp 438-

ABSTRACT: The aim of this work was to study aluminium and titanium on the change of the fine crystal structure (secondary distortions and mosaic block dimensions) and the mechanical properties (hardness) in the course of hardening and softening of Ni-Cr alloys. Ni-Cr-Ti, and Ni-Cr-Al-Ti Ni-Gr-Al, alloys were chosen for investigation. The chemical composition of these alloys is given in Table 1. Alloys 4 and 5 are of the agehardening type. Specimens were cut from rods, annealed at 1050 - 1080°C and furnace cooled. The slow cooling brought about equilibrium conditions in the age-hardening The slow cooling The homogenized specimens were deformed by 80% Card 1/4 by compression along one axis. From the plates obtained

SOV/126-7-3-22/44 of Nichrome-Type Alloys

by deformation specimens were prepared for X-ray exposure and hardness testing. The alloys were softened at 400 - 800°C. The extent of secondary distortion As/a and the block size D were determined from the width of the line (Refs.1, 3 and 4) and by a harmonic analysis of the X-ray pictures of the investigated alloys (Ref.5, 6). The values for As/and D obtained by a calculation according to the two methods are in good agreement. Hence their difference was not taken into consideration in the discussion of the results of this work. The hardness was tested on a Rockwell machine with a diamond cone at a load of 60 kg (scale A). X-ray pictures of specimens which had not been softened, and those which had, were obtained in a copper irradiation in cameras having a drum diameter of 150 mm. The specimens were rotated during exposure. In Figs.1, 2 and 3 curves for the change in secondary lattice distortion, block dimensions and hardness the Reference alloys in relation to heating temperature

Card 2/4 have been plotted from data given in Table 2. The greater

Influence of Aluminium and Titanium on the Hardening and Softening of Nichrome-Type Alloys

the aluminium content in Ni-Cr alloys, the greater the lattice distortions and hardness. Conversely, a very large block size is observed in an alloy with a lower aluminium The same mechanism holds good for alloys with two supplementary alloying elements - aluminium and titanium, The authors arrived at the following conclusions: The fact that the secondary lattice distortions and block dimensions obtained from the width and from the harmonic analysis of the line are in good agreement with each other shows that if the function of the distribution intensity of the transverse line is correctly chosen, the line width method is as accurate as the harmonic analysis method. comparison of the results obtained, with analogous data for nichrome (80% Ni, 20% Cr) leads to the conclusion that alloying nichrome with aluminium and titanium results in greater strengthening after deformation and displaces softening processes to the region of higher temperatures. The latter is evidently associated with the fact that Card 3/4 aluminium and titanium increase the interatomic bond forces

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Influence of Aluminium and Titanium on the Hardening and Softening of Nichrome-Type Alloys

in the lattice of a solid solution. There are 3 figures, 3 tables and 8 Soviet references.

ASSOCIATION: Institut metallofiziki AN USSR (Institute of Metal Physics, Ac. Sc., Ukrainian SSR.

SUBMITTED: June 18, 1957

Card 4/4

82332.

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S/139/60/000/03/012/045 E073/E335

AUTHOR:

Arbuzov, M.P.

TITLE: Influence of

Influence of Alloying Elements on the Kinetics of Growth of Crystallites of the Carbide Phase During Isothermal

AND THE CONTROL OF THE PROPERTY OF THE PROPERT

Tempering

PERIODICAL: Izvestiya vysshika uchebnykh zavedeniy, Fizika,

1960, Nr 3, pp 76 - 82 (USSR)

ABSTRACT: Results of studying the kinetics of decomposition of

martensite have shown that alloying elements did not impede greatly the speed of the first stage of martensite decomposition. The activation energy of the martensite decomposition of steel alloyed with various elements differs relatively little from that of carbon steel. As an illustration of this fact the author gives data on the half-life values of martensites of various steels at various temperatures, based on work published by Kurdyumov and Kozyrskiy (Ref 1) and also the results of measurement of the ratios of the axes (c/A) at various tempering temperatures for carbon and alloy steels (Refs 2,3). These results indicate that alloying elements do not show any substantial influence on the speed of the first stage of

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Influence of Alloying Elements on the Kinetics of Growth of Crystallites of the Carbide Phase During Isothermal Tempering

martensite decomposition. It can be assumed that the slowing down of the martensite decomposition in alloy steels is due to the impeding effect of the alloying elements on the coagulation of the carbide phase. To elucidate this problem and also the role of alloying elements in conserving high mechanical properties of steels at elevated temperatures, the author considered it necessary to investigate the state of the carbide phase which forms during decomposition of alloyed austenite. The author investigated the kinetics of growth of the crystallites (the mosaic blocks) of the carbide phase of chromium and molybdenum steels during isothermal tempering. The steels investigated contained 1.00% C and 1.45% Cr and, respectively, 1.20% C and 2.00% Cr. The kinetic curves of the growth of carbide crystallites in chromium, molybdenum and carbon steels are plotted in Figures 1, 2 and 3, respectively. The dimensions of the mosaic blocks and the time dependence of their growth on the various tempering temperatures,

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Influence of Alloying Elements on the Kinetics of Growth of Crystallites of the Carbide Phase During Isothermal Tempering

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have been determined on the basis of data of measurements of the width of X-ray diffraction lines of alloyed cementite. From the obtained kinetic curves, the activation energy of the coagulation of the carbide phase of the investigated steels was calculated and these values are compared with those pertaining to the carbide phase of carbon steel. It was found that the presence of the alloying elements, chromium and molybdenum, have a slowing-down effect on the coagulation of the carbide phase during tempering and this contributes to the conservation of the fine nonuniform structure of the steel up to very high temperatures and this is also the reason why the softening of steels occurs at higher

There are 3 figures, 6 tables and 5 Soviet references.

ASSOCIATION: Institut metallofiziki (Institute of Physics of Metals)

Kiyevskiy institut GVF (Kiyev Institute GVF)

SUBMITTED: July 8, 1959

Card3/3

s/139/60/000/03/031/045

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AUTHORS: Arbuzov, M.P., Krulikovskaya, M.P. and Chernyy, V.G.

TITLE: Study of the Process of Hardening of the Solid

Solutions Nickel Chromium Laluminium and Nickel-

PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy, Fizika,

1960, Nr 3, pp 170 - 174 (USSR)

ABSTRACT: In earlier work (Refs 1-3), the authors studied the

processes of softening of nichrome and they elucidate

the influence of some alloying elements on these

processes. In this paper, the authors study the processes of hardening in alloys of a similar type. The experiments

were carried out on two alloys, one containing 0.025% C,

19.55% Cr, 0.6% Al, rest Ni, the other containing 0.03% C, 21.04% Cr, 3.51% W, rest Ni. The concentration of the third element in at.% was practically equal for both alloys (1.25 at.% Al, 1.15 at.% W). The alloys

were molten down and then forged into rods from which cylindrical specimens of 15 and 10 mm dia, 15 mm high,

were produced. The specimens were homogenized at 1000 °C.

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Study of the Process of Hardening of the Solid Solutions Nickelchromium-aluminium and Nickel-chromium-tungsten

The annealed specimens were subjected to plastic deformation by uniaxial compression to a degree of 5 to 80% by means of a 100-ton press. The authors studied the changes in the fine crystalline structure -Type II lattice distortions  $\Delta a/A$  and the mosaic blocks D - and they also determined the real compression The results of X-ray stresses of and the hardness HR.

analysis are given in Tables 2 and 3; the results of mechanical tests are given in Tables 4 and 5. In figure 1 the changes are plotted of the real compression stresses, the magnitude/Type II distortions and of the mosaic blocks as a function of the degree of deformation. It was found that there is an analogy between the changes in  $\sigma$ ,  $H_{R_A}$   $\Delta a/a$  and D for

both alloys. It was established that the main hardening

Card 2/3

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S/126/61/011/004/011/023 E021/E435

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AUTHORS:

Arbuzov, M.P. and Gitgarts, M.I. TITLE:

Study of the State of the Solid Solution of 3M437A

(EI437A) alloy During Ageing

PERIODICAL: Fizika metallov i metallovedeniye, 1961, Vol.11, No.4, pp.568-574

The kinetics of the decomposition of the solid solution TEXT: were studied by X-ray analysis. The composition of the alloy EI437A was Cr 20.82, Ti 2.45, Al 0.91, Fe 0.57, Si 0.32, Mn 0.25, Cu 0.05, C 0.04, P 0.008, S 0.004, Pb 0.0003% and remainder Ni. Samples were heated at 1095°C for eight hours They were then aged at 600, 700, 750, 800, 850 and 900°C for up to 150 hours. Copper radiation was used to the company together with nickel and aluminium filters. parameter could be measured with an accuracy of  $\pm$  0.0001 Å. Fig.l shows the change in lattice parameter with time at different The most intensive decomposition occurred at 800 to 850°C and the biggest change occurred in the first 5 to 10 hours At low temperatures the decomposition of solid solution is retarded because of the low diffusion mobility of the

Study of the State of ...

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At higher temperatures the diffusion is much greater and atoms decomposition takes place much more rapidly. At 900°C, however, the solubility of Al and Ti is considerably higher than at 850°C. Therefore, after a few hours ageing, the composition approaches equilibrium for that temperature. Fig.2 shows the change in the width of the (420) line with ageing time at various temperatures. Further X-ray photographs were taken with non-moving samples. Fig. 3 shows some of these photographs after 150 hours ageing. reflections from the quenched sample show that the specimen was very homogeneous. In the samples aged at 750, 800 and 850°C there was considerable dispersion of the reflections and an increase in their number. At 600 and 700°C changes were noted after long ageing times. At 900°C the dispersion of the reflections is seen but their number and dimensions differ little from that of the quenched sample. The increase in the width of the line at 800 to 850°C is caused in the main by marked concentration inhomogeneities which occur during the ageing process. At 750°C decomposition is accompanied by continuously growing concentration inhomogeneities. At the same time, the regions of coherent reflections are breaking up. At 900°C, concentration Card 2/3

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Study of the State of ...

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inhomogeneities arise and the regions of coherent reflection are relatively large. At 700°C, there are slight concentration inhomogeneities. The finely dispersed character of this probably leads to the formation of a fine mosaic structure with small misorientated regions of coherent reflection. There are 3 figures and 6 references: 5 Soviet and 1 non-Soviet.

ASSOCIATION: Kiyevskiy institut GVF

(Kiyev Institute GVF)

SUBMITTED: May 14, 1960 (initially)
December 10, 1960 (after revision)

22956 s/126/61/011/005/001/015 E193/E183

**AUTHÒRS:** 

Arbuzov, M.P., and Gitgarts, M.I.

TITLE:

X-ray investigation of the phase precipitated during

ageing of the 'DM437A (EI437A) alloy

PERIODICAL: Fizika metallov i metallovedeniya, Vol.11, No.5, 1961,

pp. 664-669

TEXT: The investigation described in the present paper was conducted in continuation of the earlier work (Ref. 1: FMM, 1961, Vol. 11, 568) concerned with the constitution and structure of aged alloy E1437A, consisting of (wt.%): 20.82 Cr, 2.45 Ti, 0.91 Al, 0.57 Fe, 0.32 Si, 0.25 Mn, 0.05 Cu, 0.04 C, 0.008 P, 0.004 S, 0.0003 Pb, remainder Ni. Cylindrical specimens 26 mm in diameter and 6 mm thick were solution-treated (eight hours at 1095 °C, followed by air-quenching) after which they were aged at 600, 700, 750, 800, 850 and 900 °C for periods ranging up to 150 hours. The kinetics of the growth of the  $\alpha$ ' precipitates was studied by studying the variation of the size of the regions of coherent scattering, this parameter being considered to be a sufficiently accurate criterion of the size of the at-phase particles, owing to Card 1/7

22956 5/126/61/011/005/001/015 E193/E183

X-ray investigation of the phase.... the fact that these particles usually consist of single blocks. The X-ray diffraction analysis was carried out on cylindrical specimens 0.8 mm in diameter, prepared from  $\alpha^{\tau}\text{--phase}$  particles which had been extracted from the aged specimens by electrolytic dissolution in an electrolyte containing 10 g ammonium sulphate and 10 g of citric acid in 1200 cc of water. Some X-ray work was also carried out on massive, aged specimens. The dimension,  $D_{\mathbf{X}}$ , of the mosaic blocks was determined from the width of the (111) and (420) lines, the (420) lines being used to determine the lattice parameter of the  $\alpha$  phase. Hardness of the aged specimens was also determined. The results are reproduced graphically in Figs. 1 and 2. In Fig. 1,  $D_{\rm X}$  (10-6 cm) is plotted against ageing time (hours) at temperatures indicated by each curve. (The size of the  $\alpha$ '-phase particles in specimens aged at 600 °C was too small to be determined by the method employed). It will be seen that with increasing time and/or temperature of ageing, the size of the  $\alpha$ ' particles increases, the process being relatively slow at  $\frac{1}{2}$ . and 750 °C, and very fast at 900 °C, so much so that the size of the  $\alpha^{\,\prime}$  particles after 25 hours' ageing at 900 °C is too large to be determined by X-ray diffraction. The lattice parameter of the Card 2/7

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X-ray investigation of the phase ... S/126/61/011/005/001/015

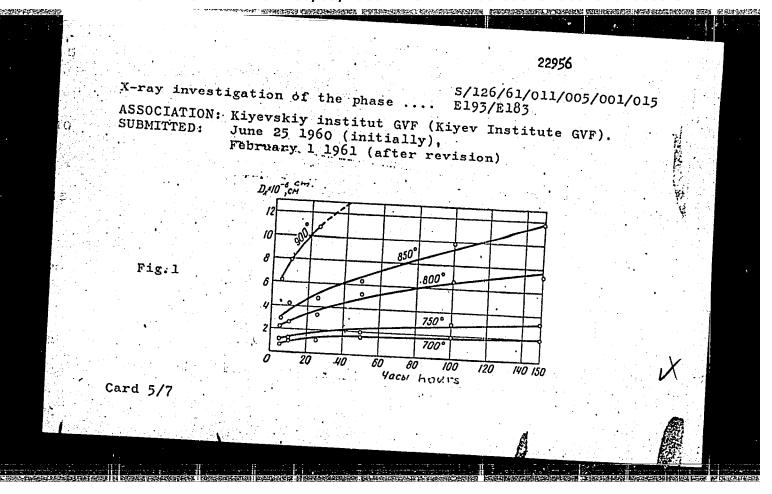
 $\alpha^{\, 1}$  phase at  $800 {\sim} 900$   $^{\circ} C$  was found to be practically constant, which indicated that the composition of this phase in this temperature range is also practically constant. The X-ray diffraction patterns obtained on specimens aged for 100 hours at 900 °C showed side by side with the lines of the disordered f.c.c. lattics of the at phase, the presence of weak (100), (210), (211), (221) + (300), (310) and (321) lines, indicating the existence of a superstructure. The fact that long-range order can exist in the at phase in a wide temperature range indicates its relatively high stability. lattice parameter of the  $\alpha^*$  phase determined on massive specimens was on average 0.008 Å smaller than that determined on  $\alpha^*$  particles extracted by electrolytic dissolution. This indicated that the a particles in an aged alloy are subjected to tri-axial compression. in the elastic range. Fig. 2 shows hardness  $H_{V_1}$  of the aged specimens plotted against the ageing time, at temperatures indicated by each curve. It will be seen that hardness of specimens aged at 600, 700 and 750 °C continuously increased with time, reaching after 150 hours the value of 223, 289 and 286 kg/mm<sup>2</sup>, respectively.  $H_{\rm V}$ of the solution-treated alloy being 155-160 kg/mm2. The rate of hardening is at its maximum in the initial stages of the process, Card 3/7

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22956 S/126/61/011/005/001/015

X-ray investigation of the phase.... and slows down after the first 5-10 hours. This character of the hardness curves can be explained on the basis of kinetics of the decomposition of solid solutions, illustrated in Fig. 3 (Ref. 1), where the lattice parameter, a (A), of the solid solution is plotted against the ageing time (hours). It will be seen that the rate of decomposition in the initial stage of the process is fast as a result of which a large quantity of the  $\alpha^{\epsilon}$  phase is precipitated, although the particle size of the precipitate is relatively small; hence the rapid increase in hardness of the alloy during this stage. On further ageing, the rate of decomposition decreases and the size of the precipitated  $\alpha^{\dagger}$ -phase particles increases at a rate which increases with the ageing temperature (see Fig. 1), as a result of which the rate of hardening decreases. Low hardness of alloy aged at 600 °C is due to the small quantity of the a phase present. The differences in hardness attained by ageing at various temperatures for various times can be explained by the difference in the quantity of the  $\alpha^{\circ}$ phase and/or in the size of the particles of the phase. V. I. Arkharov is mentioned for his contribution in this field. There are 3 figures, 1 table and 9 references: 8 Soviet and 1 non-Soviet.

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5/126/61/012/005/009/028 E193/E383

Arbuzov, M.P. and Gitgarts, M.I.

study of thermal expansion of the solid solution AUTHORS: TITLE

[matrix] and the precipitated phase in the  $9N^{437}A$  (EI437A) alloy

Fizika metallov i metallovedeniye, v.12, no. 5, PERIODICAL: 1961, 693 - 696

In the case of pure metals the thermal expansion coefficient,  $\lambda$  , decreases with increasing magnitude of interatomic forces and the object of the present investigation was to check whether the same applied to solid solutions and intermediate phases. To this end the temperature-dependence of  $\lambda$ of pure Ni and of both the solid-solution matrix and the precipitated  $\alpha'$ -phase in solution-treated and aged alloy EI437A was determined. Instead of the usual dilatometric method X-ray diffraction was used to determine  $\,\lambda\,$  , which was calculated from data on the lattice parameter of the materials studied. Since the results of X-ray diffraction analysis of the  $\alpha$  '-phase could have been affected by the fact that particles of this phase Card 1/42

S/126/61/012/005/009/028 E193/E383

A study of thermal expansion ....

in the actual alloywere subjected to compression, the lattice parameter of this phase was determined on specimens obtained by electrolytic dissolution of the aged alloy EI437A. The X-ray diffraction measurements were taken at 20, 100, 200, 300, 400 and 500 °C. The results are reproduced in a graph, where the lattice-parameter increment  $\triangle$  a,  $\widehat{A}$  is plotted against temperature (°C), Curves 1-3 relating, respectively, to pure Ni, solidsolution matrix in alloy EI437A and the  $\alpha$  -phase. The The results calculated values of  $\lambda$  are given in a table. indicated that the atomic bond forces were lower in pure Ni, greater in the solid-solution matrix and greater still in the precipitated α'-phase. These findings were in agreement with previously established data (Ref. 4: G.V. Kurdyumov and N.T. Travina - Problemy metallovedeniya i fiziki metallov. 1955, no. 4, 402) on the characteristic temperature of these materials which was 350 °C for Ni, 500 °C for the solid-solution matrix and 590 °C for the  $\alpha$ '-phase. There are 1 figure, 1 table and 12 Soviet-bloc references. ASSOCIATION: Kiyevskiy instute GVF (Kiyev Institute GVF) SUBMITTED: May 3, 1961 Card 2/42

APPROVED FOR RELEASE: 06/05/2000 CIA-RDP86-00513R000101920009-9"

S/659/62/008/000/012/028 I048/I248

Arbuzov, M.P., and Chuprina, V.G.

An X-ray investigation of the orystalline structure of AUTHORS:

alloys in the system Ni3Al-Ni3Nb TITLE:

Akademiya nauk SSSR. Institut metalurgii, Issledovaniya po zharoprochnym splavam. v.8. 1962. 85-87

SOURCE:

The structure of NizAl, NizNb, and various NizAl-NizNb alloys was studied by the powder method using the Fe radiation, in a Debye camera 57.3 mm. in diameter. The NizAl composition has an f.c.c. lattice, with a lattice constant a=3.562 A; superlattice lines indicate an ordered structure. The Ni3Nb composition has a rhombic lattice, with lattice constants a = 5.090 Å, b = 4.234 Å, c = 4.524 Å; here, too, an ordered structure is indicated by superlattice lines. The experimental data for both compositions is in good agreement with data from the literature for the intermetallic compounds of identical composition. Alloys containing 10-40% Ni3Nb are composed of one phase only, with a structure similar to that of

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5/126/62/013/002/014/019 E039/E135

Arbuzov, M.P., and Khayenko, B.V.

A study of the orientation of the low temperature

TITLE: phase carbide Fe<sub>x</sub>C

PERIODICAL: Fizika metallov i metallovedeniye, v.13, no.2, 1962, 294-299

It is well known that when hardened carbon steel is annealed two carbides develop; the low temperature carbide FexC and a carbide with a rhombic lattice, cementite. It has been shown that the low temperature carbide has a tightly packed hexagonal lattice. While the orientation of cementite has been sufficiently well studied experimentally and theoretically, the orientation of the low temperature carbide phase has not been determined experimentally. Previous work on the subject is of a qualitative nature. In this work the orientation of the low temperature carbide has been carried out by a method which involves the construction of polar diagrams from X-ray diffraction measurements. These measurements were made on hardened single Card 1/2

CIA-RDP86-00513R000101920009-9" APPROVED FOR RELEASE: 06/05/2000

\$/126/62/013/003/012/023 E021/E180 Arbuzov, M.P., and Gitgarts, M.I. AUTHORS: 0 The problem of quantitative separation of phases by TITLE: the method of anodic dissolution PERIODICAL: Fizika metallov i metallovedeniye, v.13, no.3, 1962, 411-414 The commercial alloy 3N 437A (EI437A) of great high-TEXT: temperature-strength was used in the investigation. Disc-shaped samples (26 mm diameter, 6 mm high) were prepared and cooled in air after holding at 1095 °C for 8 hours. Ageing at 600, 700, 750, 800 and 900 °C for up to 150 hours was carried out. The 30 electrolyte used for the electrochemical separation of the a'phase - Ni3(Al, Ti) - consisted of 10 g ammonium sulphate, 10 g citric acid and 1200 m/ water. One of the end surfaces of the samples was cleaned of oxides by polishing and preliminary anodic dissolution to a depth of 0.8-1 mm. The samples were then freed from precipitate, washed in ethyl alcohol, dried in air and weighed. Anodic dissolution was carried out using a current Card 1/3

### "APPROVED FOR RELEASE: 06/05/2000 CIA-RDP86-00513R000101920009-9

S/126/62/013/003/012/023 The problem of quantitative ... E021/E180 density of 0.06 A/cm2, at 0 °C for 1.5 hours. Afterwards the sample and the precipitate produced were removed, washed with ethyl alcohol, dried in air and weighed. The quantity/of a'phase was determined as a percentage of the total part of the sample dissolved. The quantity of a'-phase produced increased with increasing time. On increasing the temperature from 600 to 750 °C the quantity also increased, but on increasing the 45 temperature further to 900 °C the quantity decreased. results did not agree with the amount of precipitate calculated from measurements of the lattice parameter of the solid solution. The results, however, are explained as follows. At 600 °C the particles have very small dimensions and their free energy will be large. Thus, during anodic dissolution, they will dissolve to a marked degree. With increased ageing time the quantity of particles and their size increase. At 700-750 °C there is much fuller precipitation and the particle size reaches 100-300 A. With increase in ageing temperature to 800 °C and higher, the particles are much larger, the rate of their dissolution increases but the separation is less complete. Card \*2/3

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	ASSOCIATION: Kiyevskiy institut GV (Kiev Institute GVF)	<b>F</b>
	SUBMITTED: May 26, 1961	
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5/126/62/013/005/007/031 E111/E435

AUTHORS:

Arbuzov, M.P., Khayenko, B.V.

TITLE:

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X-ray diffraction study of the crystal structure of the carbide phase at different stages in the tempering

PERIODICAL: Fizika metallov i metallovedeniye, v.13, no.5, 1962,

686-692 + 1 plate

In spite of considerable efforts by various investigators using X-ray and electron diffraction and magnetic methods, the crystal structure of low-temperature carbon in tempered steel is not firmly established and the existence of an intermediate carbide with a Curie point of 260 to 270°C has not been investigations of tempering were carried out in the range 100 to 680°C on carbon steels with 1.5 and 1.1% C, types \$15 (U15) and y10 (U10) respectively. "Single crystals" of austenite were used, prepared by slow cooling of an ingot in the gamma-range, Cylindrical specimens followed by quenching and cold treatment. Card 1/2

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X-ray diffraction study ...

were made such that their axes coincided with the  $[001]_{\gamma}$ direction. Monochromatic radiation was used for the X-ray work. With tempering temperatures below 200°C, a low-temperature carbide phase (the carbide  $Fe_XC$  or  $\epsilon$ -carbide) is formed with a Tempering at 200 to 400°C hexagonal close-packed lattice. leads to the formation of two carbide phases: a low-temperature hexagonal close-packed carbide and a carbide with the rhombic lattice of cementite; with tempering over 400°C only No intermediate carbide (  $\chi$  -carbide) was cementite is present. detected in the steel. The results agree with those obtained previously by one of the authors (M.P.Arbuzov. DAN SSSR, v.73, no.1, 1950) by electrolytic separation of the carbide phase from tempered steel; it is evident that a phase with the rhombic cementite lattice was then isolated and that all the conclusions then drawn about changes in the state of cementite during steel There are 1 figure and 2 tables. tempering remain valid.

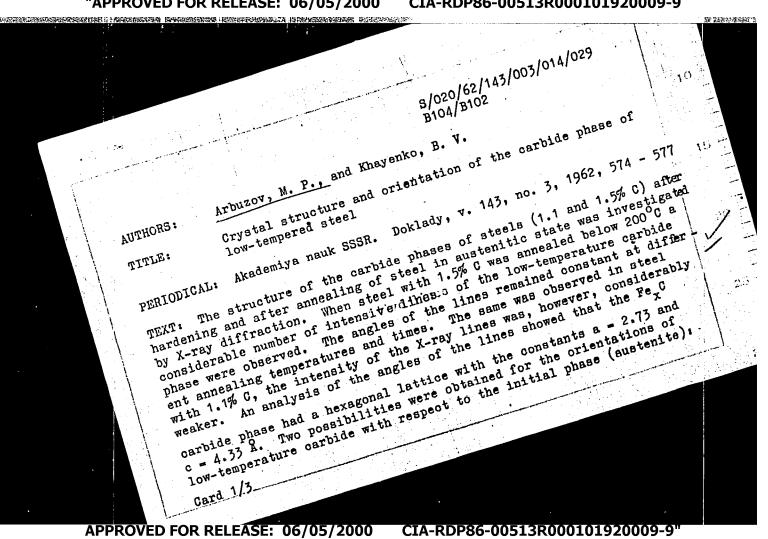
ASSOCIATION: Kiyevskiy institut GVF (Kiyev Institute GVF)

SUBMITTED: June 17, 1961

Card 2/2

APPROVED FOR RELEASE: 06/05/2000 CIA-RDP86-00513R000101920009-9"

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	Crystal struc	ture and		s/020/ B104/B	62/143/003/ 1102	014/029			
		I. {(001) <sub>Fex</sub> (	;    (111) <sub>Y</sub>   11.   (0    (101) <sub>Y</sub>   (1	001) <sub>Fe<sub>x</sub>C</sub>    (865) <sub>Y</sub>   001 <sub>Fe<sub>x</sub>C</sub>    [188] <sub>Y</sub>		( ).		<b>70</b> −	
	A comparison prom., no. 9,		sults obtaine gives ((011)	d by G. V. K			İ	, _	-
			III.  [47] austenite. Re	) <sub>m</sub> [[101]] <sub>v</sub>	for the or stenite Fe	ientation C is orie	of nted	グニ -	
			nich has been		II a. {[100],	[111]	(:)	50 <u> </u>	2
	low-temperaty observed. The Soviet.	re carbide iere are 2 i reference (	ge 200 - 400°C and cementite figures and 11 to the English sel Inst., 169	references: -language pu	phases wer Of only cen Soviet ablication	re observe mentite is and 2 non	d.:		
*	ASSOCIATION:	Kiyevskiy Institute	institut Graz of the Civil	hdanskogo vo Air Fleet)	ozdushnogo i	lota (Kiy	ev		8

ARBUZOV, M.P.; CHUPRINA, V.G.

Study of aging alloys of the system Ni<sub>3</sub>Al - Ni<sub>3</sub>Nb. Izv. vys. ucheb.
zav.; fiz. no.5:82-85 '63. (MIRA 16:12)

1. Kiyevskiy institut Grazhdanskogo vozdushnogo flota.

### "APPROVED FOR RELEASE: 06/05/2000 CIA-RDP86-00513R000101920009-9

L 12623-63 EWP(q)/EWT(m)/BDS AFFTC/ASD JD/HW-2/JT ACCESSION NR: AF3001698 S/0126/63/015/005/0725/0728
AUTHOR: Arbuzov, M. P.; Zelenkov, I. A.
TITLE: Structure of Ni sub 3 Al alloys with additions of a third component  SOURCE: Finika metallow i metallowedeniye, v. 15, no. 5, 1963, 725-728
TOPIC TAGS: Ni sub 3 Al, inclusion, Cr, Ti, Mo, W, lattice constant, monophase alloy, biphase alloy, hardness
ABSTRACT: Following the procedure described by Guard, R. W. and Westbrook, J. H. (Trans. Metallurg. Soc. AIMS, 1959, 215, 807), alloys of Ni sub 3 Al with Cr. Ti, Mo and W inclusions were produced in electric furnaces and tempered at 10000 for 50 hours. The third component was added at the expense of either Ni or Al in ten experiments. Cylindrical supples of alloys, 6 mm high and 18 mm thick, were examined by the X-ray method, by a microstructural study, and by measurements of their hardness. It was concluded that Cr. Ti, Mo and W usually replace atoms of Al in the crystal lattice of Ni sub 3 Al. Lattice constants and phases of each alloy were determined. The addition of a third component at the expense of Al produces the monophase alloy (Gamma sup prime phase) with a crystal lattice of Ni sub 3 Al but with a different lattice constant. The replacement of Ni by one of the Cord 1/3)

## "APPROVED FOR RELEASE: 06/05/2000 CIA-RDP86-00513R000101920009-9

	2008 R biphase alloy (Gamma sup t is bigger than that of a pure ses with higher Beta phase conte bys. Orig. art. has: 1 table.	prime phase and Beta pha Ni sub 3 Al. The hardne nt and is much higher th	2 se) ss of
	y institut GVF ( <u>Kiev GVF Instit</u>		
SUB CODE: 00	DATE ACQ: 11Ju163 NO REF SOV: 003	ENCL: 01	
		OTHER: 003	
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I. 18237-63	EWP(a)/RWT/-\/t	)56 * " - 1 = 1 = 1 = 1 = 1 = 1 = 1 = 1 = 1 = 1			
ACCESSION NR:	AP3006375	BDS AFFTC/ASD	Ped JD/HW/JG-	is Anna anna anna anna anna anna anna anna	
			26/63/016/002/023		
AUTHOR: Arbu	zov, M. P.; Zelenkov,	r	1 -21 42010021023	0/0240 67	j
TITLE O	The state of the s	L. A.			
action	of the thermal expensi	lon of Wi Ar		60	
SOURCE: Pigit	70 mail 17	MINISTER WITH	additions of a ti	lird element	
		CUBNIVA Ve 32 '			
TOPIC TAGS: N	ta metallov 1 metallove  i, Al compound, Ni, Al-Ti alloy, Ni, Al-Ti alloy, Ni, A-expansion coefficient	по со до	· 2, 1963, 236-24	ю	
N1+ A7 Max	NI VANDORNIC MINUTAL	0 037		. 1	
alloy, thermal	-expansion contest	1-Cr alloy, (Nix-C	r) Al Ollow	lloy,	
11-2:TBT6		. Temmorotion		(AlaCv)	
ARSITIDACITA	effect of alloying wit thermal expansion α of Alloying elements were home.		p-pnase,	Y'-phase,	
COECCIONAL THE	effect of alloying wit	n nov 2 27 272	7272727	1	
100-9500 non-	thermal expansion a of	NI-A MO, Ta,	Ti, V, W, and Zr	On the	
of the Ni or Al	thermal expansion $\alpha$ of Alloying elements we Alloys were homogen furnace-cooled or water eated in a dileterate.	ere introduced	as been studied i	n the	
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1 Ho	at all alloying element I that the effect of ar	element varied w	ith the test to	38	
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L 18237-63 ACCESSION NR: AP3006375

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At temperatures up to 3000, the effectiveness of the alloying elements in reducing a decreased as the value of a of the alloying elements increased, i.e., Ta, Zr, V, Mn, Ti. The nature of the change depended also on which component was replaced by the alloying element. For example, a partial substitution of C: for Al decreased the a of the alloy, while substitution of Cr for Ni increased  $\alpha$ , promoting formation of a second, NiAl-base  $\beta$ -phase. A partial substitution of W or Mo for Al in Ni Al also decreased the  $\alpha$  of the compound. In single-phase alloys and, probably, in alloys with a low content of the second phase, the coefficient a increased linearly as the temperature increased to 600-7000 except in the 480-5500 range, where it decreased by about 0.4-1.0 x 10-6 per degree. Above 600-7000, the temperature dependence of  $\alpha$ becomes nonlinear in all alloys except those with Ta or Zr addition. In the single-phase alloys the magnitude of  $\alpha$  and its temperature dependence remained practically the same for specimens water-quenched or furnace-cooled from 1000C. Two-phase alloys behaved differently. The typical temperature dependence of the c of a two-phase alloy is shown in Fig. 1 of the Enclosure. An increase in the a of more rapidly cooled specimens in the 850-9500 range can be explained by the disordering of the  $\beta$ -phase, while a sharp drop in the  $\alpha$  of quenched specimens at 4000 and a subsequent increase at 550-5750 are probably

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